

TIGERIVER PRINTING AND PACKAGING

Rigid Cardboard Gift Boxes Datasheet (TR002)

Handmade and machine assisted rigid boxes with magnetic closures, ribbon pulls and foil finishing

Product code TR002

A rigid box is greyboard cut and formed into a shell, then wrapped in a printed and finished paper. Nothing folds flat, so the geometry has to be right at the first assembly. This is the format used for magnetic closure gift boxes, book shaped boxes, drawer boxes and premium collapsible boxes.

We build them with machinery aided rigid box making for the volume lines and full hand making for complicated structures. Wraps are printed CMYK or Pantone on ivory, art, corrugated, kraft, coated or iridescent paper, then laminated, spot UV coated, debossed, embossed, laser cut or foil stamped.

Key Benefits

- **Machine And Hand Making Under One Roof** — Straightforward shapes run on machinery aided rigid box making for cost and consistency, complicated shapes are hand made. You do not have to move supplier when the structure gets difficult.
- **Three To Five Day Samples** — Sample lead time is 3 to 5 days, which lets you iterate on the structure before artwork is locked.
- **Free Design Service** — More than 10 engineers work on structure, and design service is free.
- **Collapsible Or Fixed** — Magnetic boxes can be built to fold flat for shipping, which cuts inbound freight and warehouse space against a fixed shell.
- **Full Decoration Range** — Matt and glossy lamination, spot UV, debossing, embossing, laser cut and foil stamping are all in house.
- **Insert Trays Included** — Foam, board and paper pulp insert trays are cut against your product so the contents hold position through the parcel network.

Full Specification

Product	Rigid cardboard paper magnetic gift box, book shaped and foldable structures included
Size	Customized
Surface Finishing	Matt or glossy lamination, spot UV, debossing, embossing, laser cut, foil stamping
Material Option	Ivory paper, art paper, corrugated paper, kraft paper, coated paper, iridescent paper
Colour Printing	CMYK colour printing and Pantone colour printing
Use	Gift packaging and online retail packaging
OEM And ODM	Welcome
Sample Lead Time	3 to 5 days

Product Lead Time	10 to 15 days based on quantity
Certificate	FSC, SGS, BSCI, ISO, Bureau Veritas
Delivery Methods	Ocean shipping, air transportation, express, land transportation
Payment Term	Credit card, T/T, L/C, Western Union, PayPal, Trade Assurance

Materials

- **Ivory Paper** — The standard premium wrap. Bright white, dense surface, holds fine foil and deboss detail.
- **Art Paper** — Coated stock for photographic wraps and heavy solid colour, normally laminated.
- **Kraft Paper** — Uncoated natural wrap for eco led and artisan positioning, usually with a single colour or blind deboss.
- **Corrugated Paper** — Used where the box doubles as the shipper and needs stacking strength.
- **Coated And Iridescent Paper** — Speciality wraps with pearlescent and metallic effects, used with spot UV and foil.

Manufacturing Process

- **Structure And Die Line** — Engineers build the structure against your product, then issue the die line and a mock up.
- **Greyboard Cutting** — Greyboard is cut and grooved to the structure, and squared.
- **Wrap Printing** — The wrap sheet is printed CMYK or Pantone.
- **Wrap Finishing** — Lamination, spot UV, foil stamping, embossing, debossing or laser cutting is applied to the wrap.
- **Box Making** — Machinery aided making for volume structures, hand making for complicated shapes.
- **Magnet And Accessory Fitting** — Magnets, ribbons, pulls and closures are fitted to a jig.
- **Insert Tray** — The insert tray is cut or moulded and fitted.
- **Inspection And Packing** — Corners, seams, closing line and print are checked, then boxes are packed for export.

Customization Options

- Magnetic, drawer, book shaped, lid and base and collapsible structures
- Ribbon, cotton tape and die cut pull options
- Foil stamping in gold, silver, black and other colours
- Spot UV, embossing, debossing and laser cut
- Foam, board and paper pulp insert trays
- Blind embossed logo on the inside of the lid

Applications

- Cosmetics and skincare launch and gift sets
- Jewellery, watches and small leather goods
- Consumer electronics and accessories presentation
- Wine, spirits and chocolate gifting
- Apparel and footwear premium lines

- Corporate gifting and press kits

Certificates Recorded Against This Line

FSC · SGS · BSCI · ISO · Bureau Veritas

Frequently Asked Questions

How fast can I get a rigid box sample?

Sample lead time is 3 to 5 days. Production lead time is 10 to 15 days depending on quantity.

Can the magnetic box be shipped flat?

Yes. Magnetic closure boxes can be built as a collapsible structure that ships flat and is erected at your end, which reduces inbound freight and storage.

Do you charge for structural design?

Design service is free. We have more than 10 engineers working on structure, and sample lead time is fast.

What finishing can you put on the wrap?

Matt and glossy lamination, spot UV, debossing, embossing, laser cut and foil stamping.

Which certificates apply to this product?

The certificates listed for our rigid box production are FSC, SGS, BSCI, ISO and Bureau Veritas.

What payment terms do you accept?

Credit card, T/T, L/C, Western Union, PayPal and Trade Assurance.

Contact Mr Parker · parker@tigeriver.com · WhatsApp and WeChat +86 159 2024 3450

Unit 38, Xiaobian Road, Changan Town, Dongguan City, Guangdong Province, 523850 China

All specifications in this document are taken from our published product data. Certificates and material documentation applicable to a specific order are confirmed in writing before production.