

TIGERIVER PRINTING AND PACKAGING

Quality Control Checklist

Three stage QC procedure: incoming material, printed sheets and finished product.

Our in factory quality control procedure. Use this as a checklist when auditing an order.

1. During Development And Sample Making

- Double check whether the design is workable and feasible for mass production, and adjust accordingly.

2. Incoming Raw Material Tests (ISO Quality Standards)

- Ring crush and side crush test for paper and cardboard
- Moisture test for paper and cardboard
- Thickness and weight test for paper and cardboard
- Stiffness test for paper and cardboard
- Viscosity test for the glue used in box making
- Relative tests for accessories used in packaging boxes

3. Printed Sheet Tests

- Colour checking with an X-Rite printing densitometer
- Ink abrasion test
- Scratch test
- High and low temperature degradation test
- Quantity check for printed sheets
- Barcode check

4. In Process Inspection

- Specific onsite QC people check each die cut sheet for box making.
- Specific onsite QC people check every single product from the production line.

5. Finished Product Tests

- Compressive strength test
- High and low temperature test
- Humidity and dryness test
- Transport vibration test
- Drop test

Certificates Recorded Across Our Lines

- **Custom Printed Paper Bags** — FSC, SGS, BRC, ISO 9001:2015, FDA, QS

- **Rigid Cardboard Gift Boxes** — FSC, SGS, BSCI, ISO, Bureau Veritas
- **Folding Paper Boxes** — QS, ISO, IMS
- **Poly Mailers And Online Satchels** — confirm on request
- **Bubble Mailers And Padded Satchels** — confirm on request
- **Printed Plastic Shopping Bags** — SGS, UKAS, ROHS, ISO 9001:2008
- **Retail Signage And Ticketing** — confirm on request
- **Self Adhesive Label Stickers** — confirm on request

Contact Mr Parker · parker@tigeriver.com · WhatsApp and WeChat +86 159 2024 3450
Unit 38, Xiaobian Road, Changan Town, Dongguan City, Guangdong Province, 523850 China

All specifications in this document are taken from our published product data. Certificates and material documentation applicable to a specific order are confirmed in writing before production.