

TIGERIVER PRINTING AND PACKAGING

Folding Paper Boxes Datasheet (TR004)

Recyclable folding cartons with offset and digital print, from 100 pcs upward

Product code TR004

A folding carton ships flat, erects on the line or by hand, and carries the product through retail. It is the workhorse of consumer packaging: cosmetics, supplements, tea, pet food, cigars and small food items all sit inside one.

We run them in customized or regular board with offset and digital printing, solvent free or dry lamination, and Henkel or Bostik adhesive. Materials are environment friendly, recyclable and biodegradable, and the minimum order goes as low as 100 pcs so a start up brand can launch without carrying warehouse risk.

Key Benefits

- **MOQ From 100 Pieces** — Small quantities are accepted for start up customers, so a new SKU can be tested before you commit to a full run.
- **Free Plain Sample Within Seven Days** — A plain sample is free within 7 days, freight paid by the customer, so structure can be checked quickly.
- **Recyclable And Biodegradable Materials** — Environment friendly material that is recyclable and biodegradable, which matters for retail listing and for regulated markets.
- **Offset And Digital Printing** — Offset for volume runs and digital for short runs and versioning, both from the same die line.
- **Named Adhesives** — Henkel and Bostik adhesive, so the glue seam behaves predictably at temperature and through the parcel network.
- **Ships Flat** — Flat shipping keeps freight and warehouse cost down against any rigid format.

Full Specification

Product	Customized recyclable art paper carton packaging, folding cosmetic paper box with UV printing
Usage	Widely used for tea bags, baby food, pet food snacks, pills, cigars and similar retail items
Available Material	Customized or regular
Thickness	Based on the customer requirement
Printing Ink	Offset printing, digital printing
Adhesive	Henkel, Bostik
Lamination	Solvent free lamination or dry lamination
Certification	QS, ISO, IMS
Environmental Protection	Environment friendly material, recyclable, biodegradable

MOQ	As low as 100 pcs, small quantity accepted for start up customers
Price	Based on material, size, printing and quantity
Sample	Free plain sample within 7 days, freight paid by the customer
Payment	30% deposit, balance paid before shipping
Price Terms	FOB, CIF
Packaging Details	Standard export carton or pallet
Shipment Port	Guangzhou or Shenzhen, China
Delivery Time	10 to 15 days subject to quantity
Supply Period	All year round

Materials

- **Art Paper** — Coated stock, the default for photographic and full colour cartons.
- **Recycled Board** — Recycled content board for eco positioned lines, recyclable and biodegradable.
- **Customized Material** — Where a brand has an approved stock, we run the customer nominated board.
- **Laminating Films** — Solvent free and dry lamination films for scuff resistance and moisture tolerance.

Manufacturing Process

- **Die Line And Structure** — The carton style is selected and the die line drawn against the product and the filling line.
- **Prepress** — Artwork is imposed on the die line, colours separated, proof issued.
- **Printing** — Offset for volume, digital for short runs and versioning.
- **Lamination** — Solvent free or dry lamination where scuff or moisture resistance is required.
- **Die Cutting And Creasing** — Cartons are die cut and creased, then stripped.
- **Gluing** — Henkel or Bostik adhesive is applied to the side seam and the carton is folded flat.
- **Inspection And Packing** — Glue seam, crease, print and count are checked, then cartons are packed in standard export cartons or on pallets.

Customization Options

- Straight tuck, reverse tuck, crash lock and sleeve structures
- UV printing, spot UV and foil options
- Window patching on request
- Customer nominated board
- Small quantity versioning from 100 pcs
- Standard export carton or pallet packing

Applications

- Cosmetics and skincare secondary packaging

- Supplements, pills and pharmacy retail cartons
- Tea bag and coffee cartons
- Baby food and pet food snack cartons
- Cigar and speciality tobacco packs
- Small electronics and accessory retail cartons

Certificates Recorded Against This Line

QS · ISO · IMS

Frequently Asked Questions

What is your minimum order quantity for folding boxes?

As low as 100 pcs. We accept small quantities for start up customers.

Is the sample free?

A plain sample is free within 7 days, with freight paid by the customer. A printed sample is quoted separately.

What are the payment terms?

30% deposit with the balance paid before shipping. Price terms are FOB or CIF.

Which port do you ship from?

Guangzhou or Shenzhen, China. Delivery time is 10 to 15 days subject to quantity.

Are the materials recyclable?

Yes. This line uses environment friendly material that is recyclable and biodegradable.

Which adhesive do you use?

Henkel and Bostik, with solvent free or dry lamination.

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All specifications in this document are taken from our published product data. Certificates and material documentation applicable to a specific order are confirmed in writing before production.